



**CE-9037X JEEP XJ CHEROKEE & MJ COMANCHE STEERING BOX BRACE
INSTALLATION INSTRUCTIONS & TECHNICAL MANUAL**



Step 1

Make sure vehicle is on level ground and the wheels are chocked.

Step 2

Remove the 2 passenger's side sway bar bolts from the unibody.

Step 3

Remove the driver's side sway bar bolts from the XJ unibody and install the 3/16" spacer plate.

Step 4

Place the steering box brace under the sway bar mount and attach using the factory bolts. Leave the bolts finger tight at this time.

Step 5

Install the supplied bolt into the remaining, 3rd. hole of the steering box brace plate. Again, leave finger tight.

Step 6

Now place the gold clamp and its hardware around the steering box sector shaft housing on the bottom of the steering box. Confirm that the pitman arm doesn't interfere with the clamp.

Step 7

Now go back and tighten the 3 bolts on the passenger's side at the frame to factory torque specs, then go back and tighten the two 7/16" clamp bolts at the steering box. Do not over-tighten the bolts at the steering box!



 @RockJock4x4

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